

DEC. 22.

Work Order ID 127065

127065

Page 1

Thursday, December 04, 2014 3:39:20 PM

Item ID: D206-781-115KGY

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Utility Trim W/O Rotor Brake, Litter Compatible-Grey

Stop *NS2*

Start Date: 12/05/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/10/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals:

Process Plan: 

Date: 14.12.04

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D206-781-115KGY chg001

DAS

46

9-89

DEC 18 2014

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS

46

9-89

DEC 18 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS

46

9-89

DEC 18 2014

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Thursday, December 04, 2014 3:39:20 PM

127065

Page 2

Item ID: D206-781-115KGY

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Utility Trim W/O Rotor Brake, Litter Compatible-Grey

Start Date: 12/05/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/10/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

DAS
CS
P-00

DEC 18 2014

Packaging: Identify and pack for shipping as per PPP D206-781-115KGY

Location: _____

PPP Rev: _____

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/12/18

4-12-18

Thursday, December 04, 2014 3:39:27 PM

127065

D206-781-115KGY

Required Qty: 1.00

[illegible]

REFERENCE ONLY

DART AEROSPACE LTD.

DEC 18 2014

DAS
46
9-89

IIN-D407-781-3

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5.0 PARTS LIST

5.1 D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

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Revision: A
Date: 10.10.28